

Anritsu Industrial Solutions USA Inc.

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POULTRY TRIM MEAT Pipeline X-Ray Application Report



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Anritsu X-Ray Application Report

Model

X-Ray Model: Reject Model: Connection Type: Pipe Size: Pump Model: KD7483AW Lee Ball Valve Reject System 3" Tri-Clamp 3" Dual Piston Style

Production Line Details

Product:Poultry Trim MeatDimensions:3" pipeline presentationProduction Rate:10,000 lbs/hrBelt Speed:N/AOrientation:Continuous Flow – Void Free in the PipePackaging:None

Detection Accuracy Online

| Ferrous Detection: | 0.4 0.5mm sphere |
|--|---------------------------------------|
| Non-Ferrous Detection: | 0.4 0.5mm sphere |
| Stainless Detection: | 0.4 0.5mm sphere |
| Aluminum Detection: | 1.5mm sphere |
| Stainless Wire Detection: | 0.3mm 0.4 dia x 2mm long |
| Glass Detection 2.39g/cm ³ : | 2.0mm glass sphere (smaller possible) |
| Ceramic Detection 3.9g.cm ³ : | 2.0mm ceramic (smaller possible) |
| Pulley Bone Detection: | ~ 100% at 2mm to 4mm long |
| Fan Bone Detection: | Depends on orientation |
| | |

Application Notes

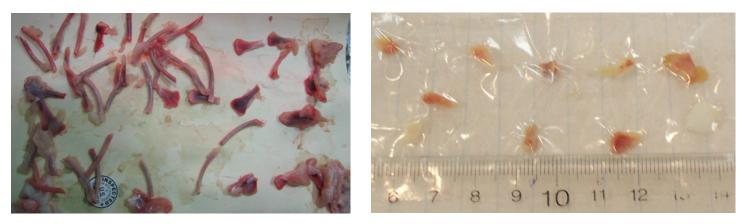
Pipeline inspection provides excellent uniform presentation to control density presentation and maximize detection of low density contaminants. Special algorithms have been developed to improve bone detection without sacrificing full contaminant detection. Imaging to follow:



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Results and Imaging

DETECTED BONES



PIPELINE INSTALLATIONS



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0.3mm x 2mm long (and larger) wire @ 7.93g/cm³ detected (RED)



| SUS線(Wire) (SUS304:7.93g/cm) | | | P/N:FSW6-02 | | |
|---------------------------------|-----------|---------|-------------|----------------------|----------|
| \$0.2×2 | \$0.3×2 | \$0.4×2 | \$ 0.5 × 2 | \$ 0.6 × 2 | φ0.7×2mm |
| 1 | 1 | 1 | | | |
| | 日本検査機器工業会 | | | 精度:±5% S/N:011944 | |

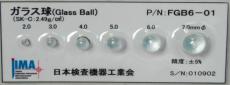
3.0mm sphere rubber @ 1.3g/cm³ detected (RED)





2.0mm sphere glass @ 2.49g/cm³ detected (RED)





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