

PREVENTIVE MAINTENANCE PM & PM+ PROGRAMS

ENSURE PEAK PERFORMANCE, AUDIT READINESS, AND PREDICTABLE UPKEEP

PM PROGRAM (ALL INSPECTION SYSTEMS)

Includes: HACCP validation, safety & performance checks, full PM checklist, and compliance documentation

The **Preventive Maintenance Program** helps you get the most out of your Anritsu inspection equipment. An expert Anritsu technician will visit your facility on a regular basis to thoroughly examine the equipment and verify system performance and safety.

How preventive maintenance helps you:

- Reduce unplanned downtime
- Ensure consistent, accurate performance
- Avoid costly repairs
- Extend equipment life
- Comply with regulations and standards

What's included in every preventive maintenance visit:

- Comprehensive inspection report with recommended parts & maintenance items
- Complete safety inspection
- Emissions survey (X-ray only)
- HACCP performance validation with certification sticker
- Comprehensive documentation and reporting

PM+ PROGRAM (X-RAY ONLY)

Includes: All PM services (to the left) plus detector & tank exchanges*

PM+ features X-ray detector and tank replacement—in addition to all items in the PM Program. An Anritsu technician will verify usage hours during the initial PM visit and will systematically replace components as required.

Included: Detector and tank exchange when due (based on estimated contract exchange schedule)

Program Notes: No annual automatic parts shipments. Requires accurate machine usage history which may dictate a separate initial HACCP visit and yearly analysis and pricing quoting.

*Tank and detector replacements are evaluated on each machine's usage hours and applicable replacement recommendations.

PM and PM+ service is only available for Anritsu equipment.

Discover what you've been missing...

DETAILS & PRICING

INSPECTION CHECKLIST

ALL INSPECTION EQUIPMENT

- Accuracy/detection to HACCP specs
- Conveyor motor(s), belt(s), rollers
- Cabinet seals
- Safety function (e.g. E-stops, interlocks, emissions)
- Touch screen function
- General structural integrity

SPECIFIC EQUIPMENT

X-rays

- Radiation/emissions survey
- Curtains/shielding
- Generator and Detector: Verify performance & usage hours
- Interlocks

Checkweighers

- Weigh cell calibration and 4-corners accuracy check
- Conveyor, belt, and drive system condition & alignment
- Belt speed verification and rejector function tests
- Processing performance and 20-run accuracy validation (per HACCP specs)

Metal Detectors

- Aperture seal and head liner integrity
- Photocell bracket/alignment and cable inspection
- Environmental/line noise verification and MDNG detection test

Combos (Checkweigher/Metal Detector)

- Includes all checkweigher and metal detector items above

*Pricing current as of document date in footer. Please confirm pricing for accurate quoting.

DOCUMENTATION

For every PM visit, Anritsu will provide the following documentation for customer records for each system inspected (effective for one year from inspection date):

- **HACCP Validation Certificate** (validates performance and safety)
- **X-ray Leakage/Emissions Report** (x-ray systems only)
- **Preventive Maintenance Report**

PRICING*

PM PROGRAM

Preventive Maintenance visit with reports and HACCP Validation for 1-4 systems \$2,250

Each additional system (per visit) \$475

- Plus technician expenses (travel, food and lodging).
- For business-hours visits (M-F, 8-5), all travel expenses are extra, billed at actual. Overtime, and weekend rates are additional.
- Annual, biannual, and quarterly programs are available.
- Saturdays and evenings: Add \$300/visit
- Sundays: Add \$450/visit

PM+ PROGRAM

- Includes everything in the PM Program
- Pricing is quoted by Service Department based on tank and detector usage, and weekday vs weekend rates
- Initial technician visit may be required for older machine

PLANNING YOUR PM VISIT

DOWNTIME

Scheduled downtime (typically 1-2 hours per machine) will be required for complete inspection. If downtime is not provided, limited testing will be performed.

SCHEDULING

- 14-day notice preferred to ensure technician availability
- Travel dates must be confirmed prior to sending technician.

PLANT CONTACT

Plant point of contact required at scheduling.

EQUIPMENT IDENTIFICATION

Equipment models and serial numbers need to be confirmed prior to service.

Schedule Your PM Visit

Plan ahead and ensure reliable, audit-ready performance with a tailored PM or X-ray PM+ program.

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